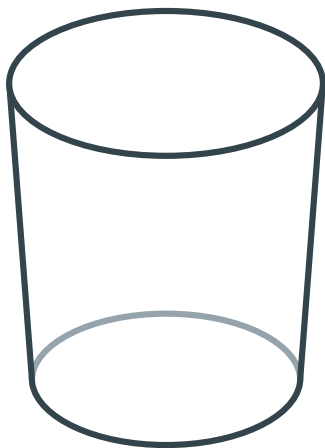


# Bucket Filter

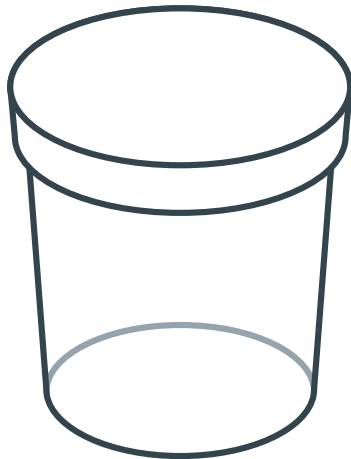
## ASSEMBLY INSTRUCTIONS

*The standard installation of the Uzima UZ-1 Water Filter uses two 5-gallon (20-liter) buckets. Larger containers can be used for the lower bucket, however Uzima recommends leaving the upper container at a maximum size of 20 liters for ease of cleaning.*

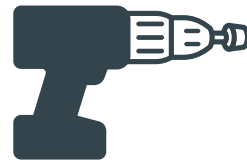
### PARTS NEEDED



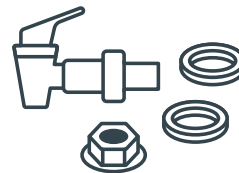
UPPER BUCKET  
(NO LID REQUIRED)



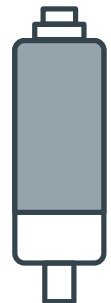
LOWER BUCKET  
(WITH LID)



DRILL



WATER TAP

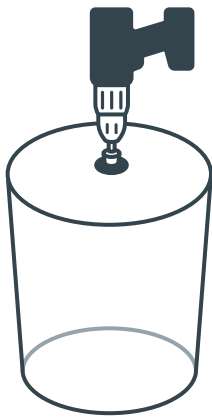


UZIMA UZ-1  
FILTER

# Bucket Filter

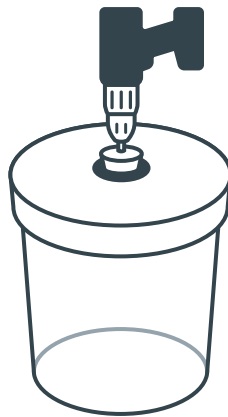
## ASSEMBLY INSTRUCTIONS

### DRILLING THE BUCKETS



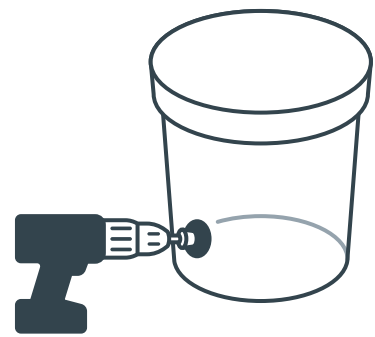
1

Using a 1¼" (33 mm) hole saw, drill the upper bucket in the bottom center.



2

Using a 2½" (60 mm) hole saw, drill the lid of the lower bucket in the center.



3

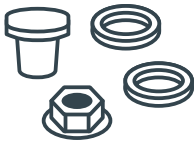
Using a ¾" (20 mm) hole saw, drill the lower bucket 1½" (38 mm) from the bottom for the included water tap.

*We recommend using two different colored buckets in order to keep things clear when doing large distributions.*

# Bucket Filter

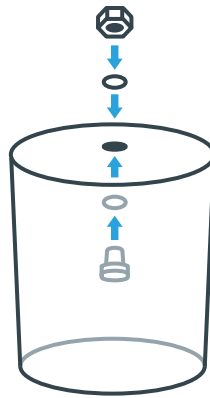
## ASSEMBLY INSTRUCTIONS

### UPPER BUCKET ASSEMBLY



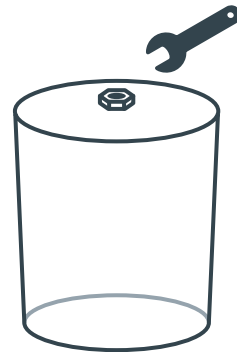
4

Unscrew the nut from the filter connector included with the UZ-1 filter. The threads on the nut are reverse threads. (to loosen, turn in the direction you would normally tighten, and vice versa)



5

Place the male part and one beveled gasket through the inside bottom of the upper bucket. Place the female part and one beveled gasket on the outside bottom of the upper bucket.



6

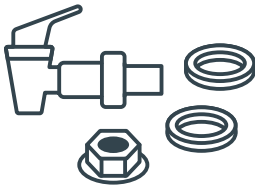
Using a wrench, tighten the filter connector **very tightly** to avoid leaks.

*There are two gaskets – one for the outside of the bucket and one for the inside.*

# Bucket Filter

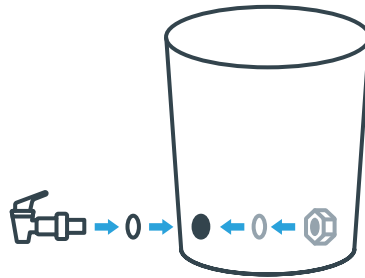
## ASSEMBLY INSTRUCTIONS

### LOWER BUCKET ASSEMBLY



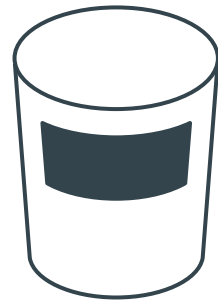
7

Disassemble the water tap as shown.



8

Place the water tap assembly and one gasket through the hole drilled on the side of the clean water storage bucket. Place the second gasket on the male threads on the inside of the clean water storage bucket and hand tighten.



9

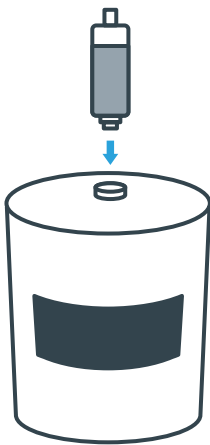
Place the enclosed instructional stickers onto each bucket.

*There are two gaskets – one for the outside of the bucket and one for the inside.*

# Bucket Filter

## ASSEMBLY INSTRUCTIONS

### COMPLETING THE ASSEMBLY



10

Attach the UZ-1 onto the upper bucket by screwing the filter into the filter connector.



11

Place the lid on top of the clean water storage bucket.



12

Place the upper bucket on top of the lower bucket.

*The filter should fit into the drilled hole on the lid of the lower bucket.*